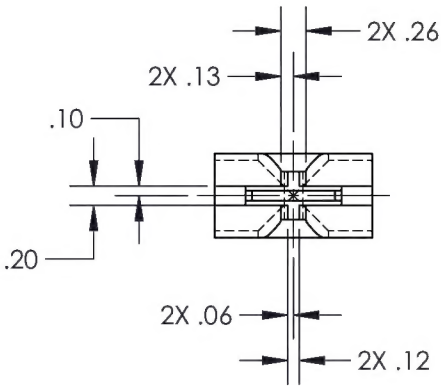
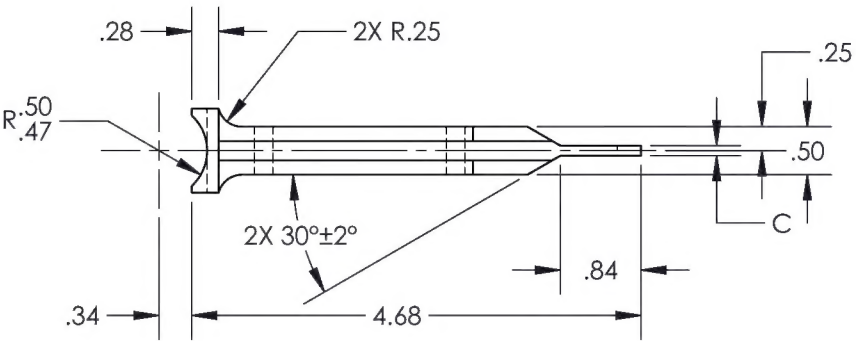
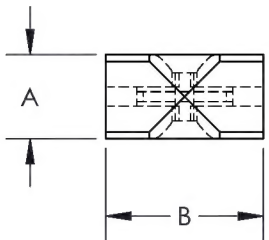
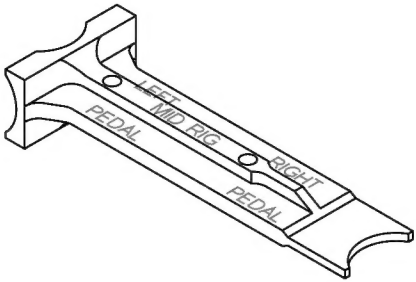
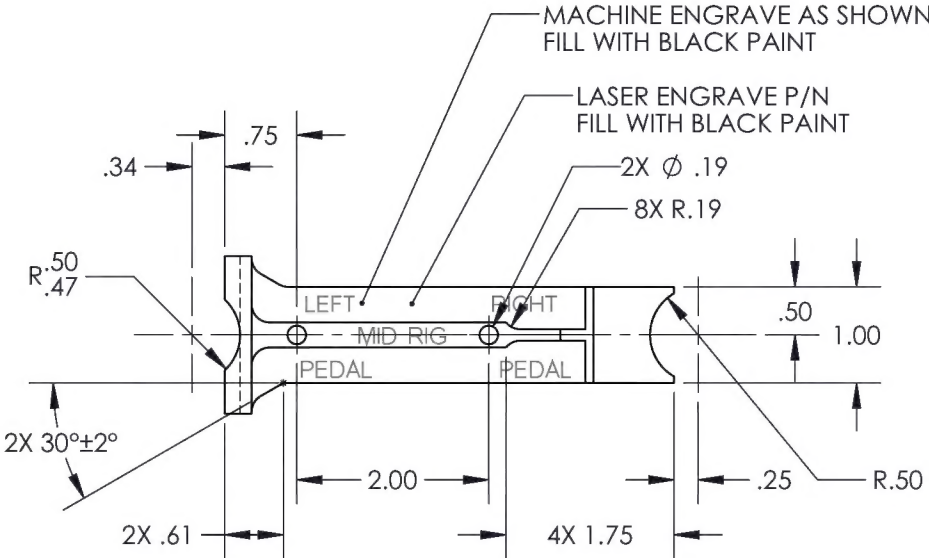


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
D		MADE DRAWING FROM ORIGINAL DRAWING AT REV D. DELETED .05 AND .82 DIMENSIONS AS PER G.E.	5/31/2012	RJC	GE
5	16-0108	UPDATED TO NEW STANDARD. CH'D MAT'L WAS WHITE DELRIN IS WHITE DELRIN/ACETAL. CH'D ENGRAVE NOTE WAS ENGRAVE S/N, "MADE IN USA" IS LASER ENGRAVE S/N, "MADE IN USA" FILL WITH BLACK PAINT. ADDED ENGRAVE P/N FILL WITH BLACK PAINT NOTE.	8/11/2016	DEW	JAG



PART NO	A	B	C
269T9204	.805 .795	1.505 1.495	.155 .145
269T9204-3	.782 .772	1.515 1.505	.132 .122
269T9204-5	.875	1.642	.104

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	TOOL	WHITE DELRIN/ACETAL	1.00 X 1-3/4 X 5.00	1

DART AEROSPACE			
TITLE RIGGING TOOL-TAIL ROTOR LOW TIP SPEED			
DWG NO. 269T9204			REV 5
MAT'L WHITE DELRIN/ACETAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH		.XX ± .01 ANGLES ± 5°	
SPEC		.X ± .1 SURFACES = 125/	
DRAWN BY: GILBERT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		269D	
SCALE 1:2	DATE 9/9/2011	SHEET 1 OF 1	